

PREHEATING

Heater plugs: Removal - Refitting

13C

K9K, and 750 or 752 or 766 or 768

K9K, and 750 or 768

- ☐ Refit the turbocharger outlet air pipe.
- ☐ Fit the turbocharger outlet air pipe retaining pin.
- ☐ Torque tighten the **turbocharger outlet air pipe clip (5.5 Nm)**.
- ☐ Fit the intercooler outlet air pipe.
- ☐ Torque tighten the **intercooler outlet air pipe clip (5.5 Nm)**.

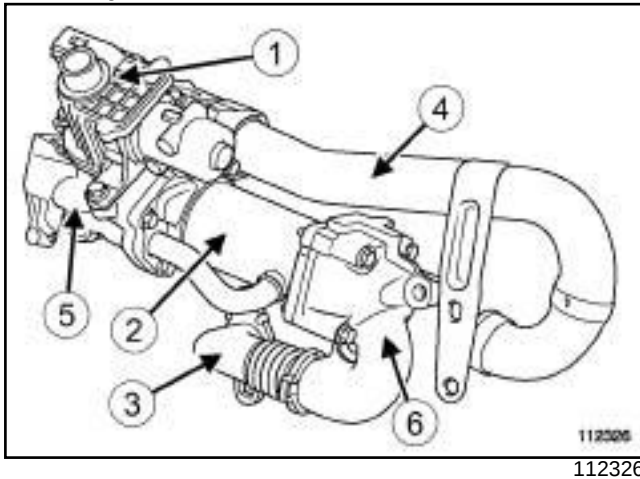
K9K, and 766

- ☐ Loosen the intercooler inlet air pipe nut on the alternator.
- ☐ Fit:
 - the turbocharger air outlet pipe,
 - the turbocharger outlet air pipe retaining pins.
- ☐ Click into place the turbocharger outlet air pipe.
- ☐ Tighten the turbocharger outlet air pipe bolt on the rocker cover.
- ☐ Torque tighten the **nut mounting the intercooler inlet air pipe on the alternator (8 Nm)**.
- ☐ Fit the intercooler outlet air pipe.
- ☐ Torque tighten the **intercooler outlet air pipe clip (5.5 Nm)**.
- ☐ Refit the air filter box air inlet pipe.
- ☐ Connect the battery (see **Battery: Removal - Refitting**) (MR 392, 80A, Battery).

K9K

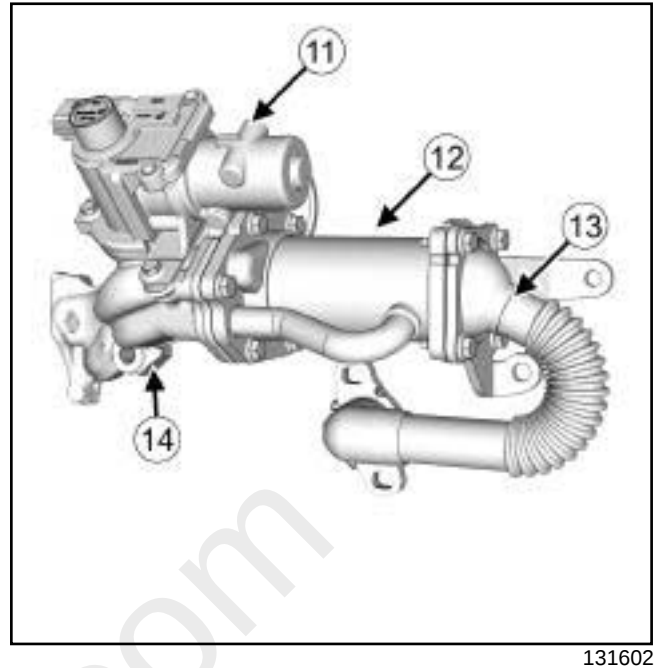
K9K, and 764 or 766 or 768 or 772

First fitting of the exhaust gas cooler recirculation assembly



- (1) Exhaust gas recirculation solenoid valve
- (2) Exhaust gas cooler
- (3) Exhaust gas inlet pipe
- (4) Metal air inlet tube
- (5) Cooler support on the flywheel end
- (6) Cooler support on the timing side

Second fitting of the exhaust gas cooler recirculation assembly



- (11) Exhaust gas recirculation solenoid valve
- (12) Exhaust gas cooler
- (13) Exhaust gas inlet pipe with cooler support, timing end
- (14) Cooler support on the flywheel end